



THE NEW GENERATION



规格参数 / Specification & Parameter

规格 Size	-00	-01	-02 L2230 L1826*1	
面线剪线装置 Stream thread cutting device	面线剪线装置 Stream thread cutting device	长线剪切 Long line cutting	长线剪切 Long line cutting	短线剪切 Short thread cutting
	底线剪线装置 Bottom thread cutting device	无 None	长线剪切 Long line cutting	短线剪切 Short thread cutting
主要用途 Main use	女装 Suit-dress	男装, 休闲装 Men's clothing, casual clothing	牛仔裤 Jeans trousers	牛仔裤, 裤装 Jeans trousers, trousers
其他用途 Other use	男装, 休闲装, 牛仔裤, 裤装 Men's clothing, casual clothing, jeans trousers, trousers	女装, 牛仔裤, 裤装 Suit-dress, jeans trousers, trousers		
功能 Function	剪线装置仅剪切底线, 可缝制长度为50mm的底线。 The line cutting device only cuts stream thread. May sew the buttonhole of 50mm at most.	剪线装置将长线剪切所有线头, 在缝制过程中可在进长进距内安全剪断线尾, 避免造成线头堆积等危险的情况。 The cutting device will cut all thread heads to a great extent. May grasp the thread tails from a long distance more safely during the sewing process. Very suitable for precisely cutting thread heads or manual cutting.	剪线装置将短线剪切线头, 这样可省去手动剪线的麻烦和降低耗线量。 The cutting device will cut the thread head, which may facilitate the manual cutting and reduce thread consumption.	
缝切形状 Sewing shape				
缝切长度 Sewing length	圆头锁眼(Round-head eyehole): 8-50mm 直形钮孔(Straight button hole): 5-50mm	圆头锁眼(Round-head eyehole): 8-42mm 直形钮孔(Straight button hole): 5-42mm	22-30mm*2 L1422(14-22mm)*3 L1826(18-26mm)*4 L2634(26-34mm)*4 L3442(34-42mm)*4	18-26mm*2 L1422(14-22mm)*4 L2230(22-30mm)*4 L2634(26-34mm)*4 L3442(34-42mm)*4
压脚长度(标准) Press foot length (standard)	30mm		30mm	26mm
刀垫的长度(标准) Shim length (standard)	22mm		24mm	20mm
刀垫的长度(附件) Shim length (attachment)	30mm		28mm	24mm
缝切速度 Sewing speed	1,000-2,500rpm			
针码 Needle code	0.5-2.0mm			
之字缝宽度 Zigzag sewing width	1.5-5.0mm (在机械条件下最大为4.0mm之字缝宽度针位最多为5.0) (In mechanical conditions, it is 4.0mm wide at most and the zigzag sewing width is 5.0 at most.)			
之字缝宽度(出厂设置) Zigzag sewing width (factory-leaving setting)	2.5mm		3mm	
流线加固缝长度 Length of fastened sewing of stream line	0-20mm			
压脚高度 Press foot height	标准高度为12mm (最高可达16mm) Standard height is 12mm (may reach 16mm at highest)		16mm	
启动方式 Start-off mode	脚踏板开关 Double pedal switch			
送布装置 Cloth-sending device	3个脉冲马达的间歇送布 Intermittent cloth-sending of 3 pulse motors (X, Y, Z)			
机针*4 Machine needle 4	DOx558 Nm80 - Nm120 (蓝牌)			
机针(出厂设置)*5 Machine needle (factory-leaving setting)*5	DOx558 Nm100	DOx558 Nm90	DOx558 Nm110	
操作台支持的语音 Languages supported by operation board	英语, 汉语 English, Chinese			
安全设备 Safe setting	若有问题发生, 有紧急停止功能和由安全电路驱动的内置自动停止设备 If there are any problems, the inner setting with urgent stop function and driven by safe circuit will automatically stop the machine			
上轴马达 Upper shaft motor	AC 伺服马达550W AC-servo motor 550W			
空气压力 Air pressure	主调整器(Main regulator): 0.5 Mpa 减压调整器(Hammer-pressure regulator): 0.4 Mpa			
空气消耗量 Air consumption volume	43.2升/分钟(8周/分钟) 43.2 liter/minute (8 cycles/minute)			
重量 Weight	机头(Machine head):=120 kg / 操作座(Operation board):=0.6 kg / 控制箱(Control box):14.2-16.2 kg.			
电源/耗电量 Power/ power consumption	单相(Single phase) 100V/200V, 三相(Three phases) 200V/220V/380V/400V, 400VA			



# FC 191M

## Electronic Eyelet button Hole Machine

The Machine is applicable to the hole locking of various button holes of formal suits, overcoat, work suits and trousers of different thickness

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